

### **Waterblast Hose**

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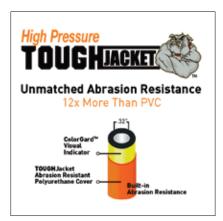
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# User Manual for the Application of Hose Assemblies for High-Pressure Water Jet Machines

This User Manual has been prepared according to the requirements of EN 1829-2: 2008 High-Pressure Water Jet machines – Safety Requirements – Part 2: Hoses, Hose Lines and Connectors. It contains instructions on the proper use of hose assemblies made by Parker Hannifin for high pressure water-jetting applications. Never use hose assemblies without thoroughly reading and understanding this User Manual. Any additional safety requirements issued by machine manufacturers, trade associations, ect. must be complied with. We recommend wearing protective clothing.

#### 1. Hazard Notice

Hazards due to escaping media

- Media escaping at high pressure can cause personal injury and property damage.
- The escape of flammable media can cause fire.
- The escape of toxic media can cause intoxication if these are inhaled or ingested.

Hazards because of whipping hose assemblies

If, after break of the hose assembly, the pressure is not immediately reduced to zero, the hose starts whipping, which may cause personal injury or
property damage. Hazards due to change in length of the hose assembly.

Hazards due to change in length of the hose assembly

In the event of a sudden pressure change in the hose assembly, its length may change by +-2%. This could lead to operators losing their foothold.

Hazards due to incorrect behavior of operator

Hazards may arise from the use of unsuitable substances or components by the operator, especially if the application limits defined by the
manufacturer are exceeded (e.g., too high pressure, too high tensile loads).

#### 2. Description

Hose assemblies are made from high-pressure hose and the corresponding fittings by Parker Polyflex and the operators trained by certified distributors in compliance with Parker assembly instructions. Hoses are pressure tested after completion. Upon customer's request, the hose assemblies can be equipped with protective sleeves or other safety equipment such as Support Grips.

#### 3. Marking

- The hose bears a factory marking specifying the manufacturer, the maximum working pressure, the part number, nominal size, batch number and the date of manufacture (quarter/year). The marking may include additional information.
- Protective sleeves have no marking as a standard.
- On its crimping shell or marking sleeve, the hose assembly bears a marking specifying the manufacturer, the maximum working pressure, the month
  and year of manufacture and the standard "EN 1829-2".

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#### 4. Assembly and Installation, Proper Use

To ensure the proper function of hose assemblies and to prevent shortening their life by additional strain, the following instructions need to be followed:

- · The maximum working pressure shall not be exceeded.
- The hose shall not be bent to less than its minimum bend radius.
- Do not kink or twist hose assemblies, especially when long hose assemblies are routed. Loops may form which can lead to kinks in the hose when pulled.
   Parker manufactures special fittings (Polyflex-Lok) which minimize this problem.
- Under pressure, any hose may become shorter or longer. Length change is approximately 2% unless otherwise noted.
- Before installing a hose assembly, make a visual inspection of the following:
  - The working pressure of the hose assembly corresponds to the pressure of the pump.
  - The hose cover does not show any damage.
  - The fittings donot show any signs of corrosion.
  - Threads and sealing faces are not damaged or dirty.
  - O-rings are available and not damaged.
- Make sure that the connecting thread of the fitting matches its counter-piece.
- Do not remove protective caps until immediately prior to assembly.
- When mounting the fitting, slightly grease the threads of the fitting and the adapter to prevent cold welding (seizing).

When putting the hose assembly into operation, slowly build up the pressure and check the assemblies for leaks.

#### **Proper Use**

Operating Medium

Parker Flex Lance and Waterblast hose assemblies are designed for use with water. For information about use with other media, please contact your Parker distributor – Parker's range includes special hoses which are suitable for e.g. corrosive media.

Temperature:

Many hose assemblies are designed for safe operation in temperatures up to 212°F (100°C) but not all. Please review the technical specifications for each hose when making your selection. If you wish to operate the hose assembly beyond the normal range, contact your Parker distributor. Parker's range also includes special hoses suitable for higher temperatures. If hose assemblies are operated at low temperatures, no problems should be expected with the hose assemblies themselves; however, measures should be taken to prevent the operating medium from freezing.

Troubleshooting

Immediately eliminate any leakage on the connectors (refasten connectors, replace O-rings, if necessary, or rework the cone).

Caution: Prior to performing any work, always relieve the pressure – never work on hose assemblies while they are under pressure. Should the leakage occur in the hose (blisters in the hose cover, leaks at the relief holes of the fitting) put the hose assembly out of operation immediately.

Continued use of a leaky hose assembly exposes the operators to serious hazards.

Special Types of Application

When used in tall buildings, hose assemblies have to be supported to prevent tensile stress. If hose assemblies are used under tensile stress, this will shorten their life. When using hose assemblies in potentially explosive atmospheres, it needs to be considered that Parker high-pressure hose assemblies are electrically conductive in general (from fitting to fitting). However, neither the protective sleeves nor the hose cover are electrically conductive.

#### 5. Storage and Utilization Time of Hose Assemblies

Even if properly stored and operated at permissible loads, hose assemblies are subject to natural ageing. This limits their storage and utilization time. Improper storage, mechanical damage and excessive stress are the most frequent causes of failure. For the storage of hose assemblies, the following instructions shall be followed:

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# User Manual for the Application of Hose Assemblies for High-Pressure Water Jet Machines

#### 5. Storage and Utilization Time of Hose Assemblies (cont.)

- Store the hose assemblies in a cool and dry place with low levels of dust.
- Do not expose the hose assemblies to direct sunlight or UV radiation.
- Protect the hose assemblies from heat sources.
- Do not use any ozone-generating luminaries (fluorescent sources of light, mercury vapor lamps) or electrical devices in the immediate vicinity of hose assemblies.
- Store hose assemblies stress-free and in a horizontal position.
- · When storing hose assemblies in bundles, the hose shall not be bent to less than its minimum bend radius.
- Store fittings with protective caps to prevent damage to the thread.

The maximum storage time of bulk hose is 10 years and completed hose assemblies is up to 2 years. If possible, storage of hose assemblies should be avoided. The natural properties of the hose materials cause a loss of compression in the fitting, which may lead to premature leakage of the fitting.

#### **Utilization Period and Replacement Intervals**

Parker does not limit the utilization period of a hose assembly, however it should not exceed 6 years. Hose assemblies are used in a great variety of applications. For this reason Polyflex hoses are not guaranteed a specific useful life of the hose assembly in a particular application. The following guidelines may be useful:

- Parker Polyflex hose assemblies meet or exceed the requirements of DIN EN 1829-2. This standard prescribes that hose assemblies have to resist
  at least 20,000 cycles from zero to working pressure. This is relevant for industrial applications (e.g. cleaning of parts in the automotive industry)
  where hose assemblies are used on a permanent basis. In this case, no periodic pressure tests are required, but periodic visual inspections are
  recommended. The intervals for visual inspection and replacement must be determined by the manufacturer of the plant.
- In the construction industry (e.g. concrete refurbishment) and in flexible guns, hose assemblies are usually exposed to additional stress (e.g. tensile loads, mechanical damage) which may considerably reduce their useful life. Therefore, the tests according to Section 6 are mandatory.

#### 6. Maintenance, Repair, Inspection, Period Pressure Tests

#### Prior to the first usage and at least every six months

- Check hose assemblies thoroughly to determine whether they can be safely used. This inspection should be done by a skilled person with
  professional training, experience and sufficient knowledge about hoses.
- Scope of tests: visual inspection of the hose assemblies. Check whether the working pressure of the hose assembly corresponds to the actual
  working pressure of the application and whether the hose assembly shows any visible damage.
- Visible damage may include:
  - Damage of the hose cover (e.g. abrasion, cuts or cracks).
  - Deformation beyond the natural shape of the hose assembly in depressurized or pressurized state or during bending. This may include separation of lavers, blisters, crushed or kinked hose.
  - Damage or deformation of the fitting.
  - Corroded fitting.
  - Hose detaching from the fitting.
  - Maximum storage and utilization times have been exceeded.

#### Daily

- Visual inspection of the hose assemblies by the operator. (see above) Upon discovery of any visible damage, replace the hose assembly or
  escalate inspection to a designated quality inspector.
- According to EN 1829-2, hose assemblies whose cover is so badly damaged that the wire reinforcement becomes visible must be withdrawn from service. Repair of the hose cover is not allowed.

#### Yearly

- In addition to the visual inspection of the hose assembly, each assembly must be pressure tested at 1.2 x the working pressure for two minutes.
   This pressure test is not required for hose assemblies in continuous use (industrial plants).
- Repair of hose assemblies Parker Polyflex advises against the repair of hose assemblies as the safety of a hose assembly that has already
  been in service is always reduced. In general, repair of hose assemblies by authorized Parker Polyflex distributors is permissible with certain
  restrictions. Please consult your Parker distributor.

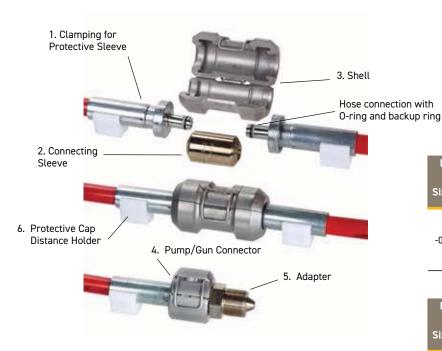
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#### 7. Polyflex-Lok

Polyflex-Lok is a system designed for the fast mounting of hose assemblies and/or for the connection of the hose assemblies to the pump / gun without any tools. The system for connecting hose assemblies consists of hose assemblies (equipped with protective sleeve as a standard) with special connectors and protective caps, connection sleeves and shells.

#### **Assembly**

- Remove the protective caps from the hose connectors.
- Slightly grease the hose connectors or wet them with some water and push them into the connection sleeve up to the stop. Close the shells over the
  connection sleeve.
  - CAUTION: Make sure that all parts are perfectly clean and free from dirt and damage or deposits. Otherwise proper tightness and/or easy disassembly cannot be ensured. If necessary, clean the parts prior to assembly.
- Pull the hose assemblies apart (important, as otherwise the protective caps cannot be mounted) and mount the protective caps between the shells
  and the clamping sleeves for the protective sleeve.



	Polyflex-Lok Pressure Rating for Size -03 / DN5: 46,400 psi												
Size	DN	Hose Types											
-03	DN5	2740D-03Vxx 2740D-03Vxx/xx											

Ref	Part Number	Description
	1TM2X-8-03-HPK	Fitting for DN5 hoses including caps
	1TM2X-8-05-HPK	Fitting for DN8 hoses including caps
1	1TMKY-8-05-HPK	Fitting for DN8 hoses including caps
	1TMBL-9-08-HPK	Fitting for DN12 hoses including caps
	1TMBS-9-08-HPK	Fitting for DN12 hoses including caps
	TFTF-8-8	Hose connector bushing for DN5 and DN8
2	TFTF-8-9	Hose connector bushing - connection DN5 or DN8 to DN12
	TFTF-9-9	Hose connector bushing for DN12
3	HPK-HS-8	Hose connector
4	HPK-HSP-8	Pump/gun connector
5	Y6TF-6-8	Adapter 3/4 - 16UNF to DN5 or DN8
5	Y6TF-9-8	Adapter 1-1/8 - 12UNF to DN5 or DN8
6	TMCAP-8	Cap DN5 or DN8
	TMCAP-9	Cap DN12

Size -05 / DN8: 46,400 psi											
Size	DN	Hose Types									
-05	DN8	2380N-05VxxW 2740D-05Vxx 2740D-05Vxx/xx PFX30-05Vxx/xx									

	Polyflex-Lok Pressure Rating for Size -08 / DN12: 36,250 psi											
Size	DN	Hose Types										
-08	DN12	2388N-08Vxx 2840D-08Vxx										

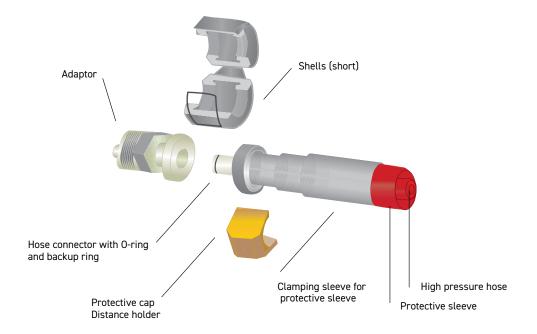
# User Manual for the Application of Hose Assemblies for High-Pressure Water Jet Machines

#### 7. Polyflex-Lok (continued)

#### Disassembling

- Remove the protective caps.
- Push the hose assemblies together up to the stop as otherwise the shells cannot be opened.
- Open the shells and remove them.
- Pull the hose connectors out of the connecting sleeve and immediately place the protective caps on the hose connectors between the shells and the clamping sleeves for the protective sleeve.

The Polyflex-Lok system for the connection of the hose assembly to the pump / gun is designed according to the same principle. An adapter is screwed onto the pump; a hose assembly is pushed into the adapter and fixed with shells and a cap. Here as well cleanliness is mandatory.





# **Fitting Configurations**by Connection and End Code

	End Code	Description
Pipe	01	Male NPT Pipe - Rigid - Straight
Flare	06	JIC 37° Flare – Female
Metric	C9	Female Metric S - Swivel - Straight (24° Cone)
Specialty	5Y 6Y AY HY Y2 Y4 YH	Medium Pressure Female Swivel High Pressure Female Swivel Type "M" Swivel - Female Waterblast Nozzle, Female Medium Pressure Male High Pressure Male Waterblast Nozzle, Male

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### Waterblast Hose Size & Pressure Overview

Part Number			Dimen	sion Da	ta				orking sure	Min. I Rad		Weight		Fitting	Design Factor
	DN	DN	Size	I.D.	I.D.	0.D.	0.D.			t		lbs./	kg/		
DN3				inch	mm	linch	mm	l psi	bar	I inch	mm	ι π.	mtr		
	151/ONANA		00	1 (0	0.0	0.00	7 1	15.050	1 100	0.00		0.05	0.07	TV	0.5
2240D-02V33-TC	15K3MM	3	-02	1/8	3.2	0.28	7.1	15,950	1,100	2.36	60	0.05	0.07	TX	2.5
2440D-02V37-TC	30K3MM	3	-02	1/8	3.2	0.31	7.9	30,000	2,070	3.94	100	0.08	0.12	LX	2.5
DN4															
2240D-025V33-TC	17K4MM	4	-025	5/32	4.0	0.30	7.7	17,400	1,200	2.95	75	0.07	0.10	TX	2.5
2248D-025V32-TC	21K4MM	4	-025	5/32	4.0	0.31	7.9	21,750	1,500	2.95	75	0.07	0.11	TX	2.5
2440D-025V37-TC	31K4MM	4	-025	5/32	4.0	0.41	10.5	31,900	2,200	3.94	100	0.14	0.21	LX	2.5
2448D-025V35-TC	43K4MM	4	-025	5/32	4.0	0.39	9.9	43,645	3,010	4.72	120	0.15	0.22	LX	2.5
DN5															
2240D-03V33-TC	15K5MM	5	-03	3/16	4.8	0.37	9.5	15,955	1,100	3.74	95	0.09	0.13	TX	2.5
2245D-03V33	15K5MM	5	-03	3/16	4.8	0.42	10.7	15,000	1,034	3.74	95	0.14	0.21	AX	2.7
2248D-03V32-TC	20K5MM	5	-03	3/16	4.8	0.37	9.5	20,300	1,400	3.74	95	0.09	0.14	TX	2.5
2440D-03V32-TC	26K5MM	5	-03	3/16	4.8	0.45	11.5	26,100	1,800	5.12	130	0.19	0.28	LX	2.0
2640D-03V37	36K5MM	5	-03	3/16	4.8	0.51	12.9	36,230	2,500	6.89	175	0.28	0.41	2X	2.5
2740D-03V35	40K5MM	5	-03	3/16	4.8	0.52	13.3	40,600	2,800	7.87	200	0.32	0.47	2X	2.5
2740D-03V34/15	40K5MMTJ	5	-03	3/16	4.8	0.68	17.3	40,600	2,800	7.87	200	0.39	0.58	2X	2.5
2840D-03V34	58K5MM	5	-03	3/16	4.8	0.59	15.0	58,000	4,000	7.87	200	0.43	0.63	2X	2.1
2840D-03V36/14	58K5MMTJ	5	-03	3/16	4.8	0.75	19.1	58,000	4,000	7.87	200	0.50	0.75	2X	2.1
DN6				,										·	
2240D-04V33-TC	15K6MM	6	-04	1/4	6.4	0.46	11.6	15,950	1,100	4.33	110	0.13	0.20	TX	2.5
2380N-04V66	13K6MM	6	-04	1/4	6.4	0.46	11.6	13,200	910	1.58	40	0.13	0.20	NX	2.5
2388N-04V13W	18K6MM	6	-04	1/4	6.4	0.53	13.4	18,560	1,280	1.58	40	0.2	0.30	KY	2.5
2440D-04V32-TC	23K6MM	6	-04	1/4	6.4	0.49	12.5	23,780	1,640	6.10	155	0.22	0.33	LX	2.5
2440N-04V32	20K6MM	6	-04	1/4	6.4	0.49	13.0	20,300	1,400	6.1	155	0.22	0.31	LX	2.5
	ZUNDIVIIVI	0	-04	1/4	0.4	0.51	13.0	20,300	1,400	0.1	155	0.21	0.31		2.5
DN8			1	T					ı					Г	
2248D-05V33-TC	15K8MM-TC	8	-05	5/16	7.9	0.53	13.5	15,000	1,034	4.72	120	0.17	0.25	TX	2.5
2380N-05V03W	15K8MM	8	-05	5/16	7.9	0.62	15.8	15,000	1,034	3.54	90	0.24	0.35	KY	2.5
2440D-05V32-TC	21K8MM	8	-05	5/16	7.9	0.59	15.1	21,750	1,500	6.89	175	0.30	0.44	LX	2.5
2740D-05V34/17	36K8MMTJ	8	-05	5/16	7.9	0.84	21.3	36,230	2,500	7.87	200	0.63	0.94	2X	2.5
PFX30-05	43K8MM	8	-05	5/16	7.9	.736	18.7	43,645	3,010	9.00	230	0.64	0.96	2X	2.3
PFX30-05-TJ	43K8MMTJ	8	-05	5/16	7.9	.894	22.7	43,645	3,010	9.00	230	0.75	1.10	2X	2.3
DN10															
2440N-06V32	20K10MM	10	-06	3/8	9.5	0.77	19.5	20,300	1,400	7.00	190	0.49	0.73	LX	2.5
DN12				'	'									•	
2388N-08V13	15K13MM	12	-08	1/2	12.7	0.91	23.1	15,950	1,100	4.72	120	0.54	0.80	BS	2.5
2440N-08V32	20K13MM	12	-08	1/2	12.7	0.89	22.7	20,300	1,400	8.00	200	0.63	0.94	LX	2.5
2440N-08V30/12	20K13MMTJ	12	-08	1/2	12.7	1.13	28.6	20,300	-	8.00	200	0.81	1.21	LX	2.5
2640N-08V32	26K13MM	12					24.5	26,100	-	11.42	290	0.92			
DN20	ZUIN ISIVIIVI	12	-08	1/2	12.7	0.96	24.0	20,100	1,800	11.42	230	0.92	1.37	JX	2.5
	I							T = a a		T				I	
2440N-12V36	14K20MM	20	-12	3/4	19.0	1.19	30.2	14,500	1,000	10.00	250	0.98	1.46	LX	2.5
2640N-12V32	20K20MM	20	-12	3/4	19.0	1.30	33.0	20,300	· ·	13.78	350	1.45	2.16	5X	2.5
2640N-12V32/12	20K20MMTJ	20	-12	3/4	19.0	1.46	37.0	20,300		13.78	350	1.61	2.40	JX	2.5
2648N-12V32	23K20MM	20	-12	3/4	19.0	1.33	33.7	23,200	1,600	13.78	350	1.53	2.28	JX	2.5
DN25															
2440N-16V36	13K25MM	25	-16	1	25.4	1.46	37.2	13,050	900	12.00	300	1.34	2	LX	2.5
2648N-16V32	21K25MM	25	-16	1	25.4	1.61	40.8	21,750	1,500	15.75	400	2.08	3.10	CX	2.5

Assembly working pressure is dependent on the lowest rated component. Therefore, if fittings have a lower pressure rating than the hose, the working pressure of the fittings is the working pressure of the assembly.

# 1/8" - 15,950 psi High Pressure Flex Lance Hose

### 2240D-02V33-TC

### **15K3MM**



#### Construction

- · Core Tube: Polyoxymethylene
- · Pressure Reinforcement: Two spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x3 Green

#### **Temperature**

· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

### **Notes**

• TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

Part Number	Nominal I.D.					Max. O.D.		Max. Working Pressure		Min. Bend Radius		ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2240D-02V33-TC	3	-02	1/8	3.2	0.28	7.1	15,950	1,100	2.36	60	0.05	0.07	TX

#### 101TX - NPT Male



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff a		Diame R	ter	Max. Working Pressure		
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar	
101TX-1-02-PL	3	-02	1/8	3.2	1/16" - 27	0.95	24	0.41	10	0.36	0	15,000	1.034	
101TX-2-02-PL	9	-02	1/0	3.2	1/8" - 27	0.95	24	0.41	D	0.36	ຶ່ນ	15,000	1,034	
Carbon Steel, Zinc-pl	ated													

**WARNING** 

Adapters

### 5/32" - 17,400 psi High Pressure Flex Lance Hose

### 2240D-025V33-TC

### 17K4MM



#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Two spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x3 Green

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

#### Notes

TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

Part Number	Nominal I.D.				Max. O.D.		Max. Working Pressure		Min. Bend Radius		Weight		Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2240D-025V33-TC	4	-025	5/32	4.0	0.30	7.7	17,400	1,200	2.95	75	0.07	0.10	TX

#### 101TX - NPT Male



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff A		Diame R	ter	Max. Wo Pressi	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
101TX-1-025-PL	4	025	5/32	4.0	1/16" - 27	1.04	27	0.43	11	0.39	10	15.000	1.034
101TX-2-025-PL	4	-025	3/32	4.0	1/8" - 27	1.04	21	0.43	- 11	0.39	2	15,000	1,034
Carbon Steel, Zinc-pla	ited												

#### 1AYTX - Type "M" Swivel - Female



Part Number		Non I.	ninal D.		Thread Size	Ove Lengt		Cutoff A	Allow.	Diam F	neter R	He	l ex
	DN Size inch mm			mm		inch	mm	inch	mm	inch	mm	inch	mm
1AYTX-6-025W	4	-025	5/32	4.0	9/16" - 18	1.99	51	1.10	28	0.39	10	0.75	19

Carbon Steel, Zinc-plated

# 3/16" - 15,955 psi High Pressure Flex Lance Hose

### 2240D-03V33-TC

### 15K5MM

#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Two spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x3 Green

#### **Temperature**

· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

#### **Notes**

TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

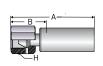
Part Number		Non I.I	ninal D.		Ma O.	ax. D.	Max. W Press		Mi Bend f	in. Radius	We	ght	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2240D-03V33-TC	5	-03	3/16	4.8	0.37	9.5	15,955	1,100	3.74	95	0.09	0.13	TX

#### 101TX - NPT Male



Part Number		Non I.			Thread Size	Ove Lengt		Cutoff a	Allow.	Diame R	ter	Max. W Pres	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
101TX-2-03-PL	5	-03	3/16	4.8	1/8" - 27	1.04	27	0.45	12	0.47	10	15.000	1.034
101TX-4-03-PL	5	-03	3/10	4.0	1/4" - 18	1.22	31	0.63	16	0.47	12	15,000	1,034
Carbon Steel, Zinc-pla	ted												

#### 1AYTX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff . B	Allow.	Diame R	eter	H He	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	inch	mm
1AYTX-6-03W	5	-03	3/16	4.8	9/16" - 18	2.20	56	1.14	29	0.47	12	0.75	19
Carbon Steel, Zinc-pla	ited												

#### **Accessories Part Numbers**



Technical details available in Section D.



D

# 1/4" - 15,950 psi High Pressure Flex Lance Hose

### 2240D-04V33-TC

### **15K6MM**



#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Two spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x3 Green

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

#### Certifications

· DIN EN1829-2 compliant

### Notes

TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

Part Number		Nom 1.1			Ма О.		Max. W	•	Mi Bend f	n. Radius	Wei	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2240D-04V33-TC	6	-04	1/4	6.4	0.46	11.6	15,950	1,100	4.33	110	0.13	0.20	TX

#### 101TX - NPT Male



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff A	Allow.	Diam F	neter R	Max. W Press	
	DN Size inch mm			mm		inch	mm	inch	mm	inch	mm	psi	bar
101TX-4-04-PL	6	-04	1/4	6.4	1/4" - 18	1.30	33	0.63	16	0.54	13.6	15,000	1,034
Carbon Steel, Zinc-pla	ited												

#### 1AYTX - Type "M" Swivel - Female



Part Number		Non I.	ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	Diam F	neter R	H He	×
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	inch	mm
1AYTX-6-04W	6	-04	1/4	6.4	9/16" - 18	1.03	26	1.18	30	0.54	13.6	0.75	19
Carbon Steel, Zinc-pla	ated												

#### **Accessories Part Numbers**



Technical details available in Section D.

### **A** WARNING

# 3/16" - 15,000 psi High Pressure Flex Lance Hose

### 2245D-03V33

### 15K5MM

#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Two spiral layers of high tensile steel wire and one braided layer of steel wire
- · Cover: Polyamide
- · Standard Color: x3 Green

#### Temperature

• Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.7

#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

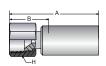
Part Number		Non I.I	ninal D.		Ma O.	ax. D.	Max. W Press	•		in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2245D-03V33	5	-03	3/16	4.8	0.42	10.7	15,000	1,034	3.74	95	0.14	0.21	AX

#### 601AX - NPT Male



Part Number			ninal D.		Thread Size	Over Lengt		Cutoff . B	Allow.	Diam	eter
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
601AX-2-3	5	-03	3/16	4.8	1/8"-27	1.28	33	0.50	13	0.50	13
Carbon Steel											

#### 606AX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a		H He	x
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
606AX-4-3C	5	-03	3/16	4.8	7/16" - 20	1.84	47	.86	22	0.56	14
C - Stainless Steel											

#### 6AYAX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff B		H He	
	DN Size inch mm					inch	mm	inch	mm	inch	mm
6AYAX-6-3	5	-03	3/16	4.8	9/16" - 18	1.77	45	.94	24	0.75	19
C - Stainless Steel			Ť		•			Ť		Ť	

### **MARNING**

D

# 5/32" - 21,750 psi High Pressure Flex Lance Hose

### 2248D-025V32-TC

### **21K4MM**



#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Two spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

#### **Notes**

 ${\boldsymbol \cdot}$  TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

Part Number		Nom 1.1				ax. D.	Max. W Press	•	Mi Bend I	in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2248D-025V32-TC	4	-025	5/32	4.0	0.31	7.9	21,750	1,500	2.95	75	0.07	0.11	TX

#### 1YHTX - Waterblast Nozzle - Male



Part Number		Non 1.1	ninal O.		Thread Size	Ove Lengt		Cutoff A	Allow.	Diam F	neter R	Wrer Fla	-
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	inch	mm
1YHTX-4-025-PL	4	-025	5/32	4.0	1/4" - 28	1.56	40	0.95	24	0.39	10	0.32	8
Carbon Steel, Zinc-plate	ed												

#### 1AYTX - Type "M" Swivel - Female



Part Number	DN	Non I.I Size	ninal D. inch	mm	Thread Size	Ove Lengt inch		Cutoff a B inch	Allow. mm	He inch	l ex mm
1AYTX-6-025W	4	-025	5/32	4.0	9/16" - 18	1.99	51	1.10	28	0.75	19

### **MARNING**

# 3/16" - 20,300 psi High Pressure Flex Lance Hose

### 2248D-03V32-TC

#### **20K5MM**



#### Construction

- · Core Tube: Polyoxymethylene
- · Pressure Reinforcement: Two spiral layers of maximum tensile steel wire

TC Tough Cover offers improved abrasion resistance over the standard.

· Cover: Polyamide

**Notes** 

· Standard Color: x2 - Blue

#### **Temperature**

· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

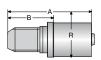
#### Certifications

· DIN EN1829-2 compliant

### Visit the webpage

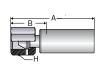
Part Number		Non I.I	ninal D.		Ma O.	ax. D.	Max. W Press		Mi Bend I	in. Radius	Wei	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2248D-03V32-TC	5	-03	3/16	4.8	0.37	9.5	20,300	1,400	3.74	95	0.09	0.14	TX

#### 1YHTX - Waterblast Nozzle - Male



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff .	Allow.	Diame R	ter	Wrei Fla	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	inch	mm
1YHTX-6-03-PL	5	-03	3/16	4.8	3/8" - 24	1.34	34	0.74	19	0.47	12	0.35	9
Carbon Steel, Zinc-pla	ited												

#### 1AYTX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a		He	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYTX-6-03W	5	-03	3/16	4.8	9/16" - 18	2.20	56	1.14	29	0.75	19
Carbon Steel, Zinc-pla	ited										

### WARNING

D

# 5/16" - 15,000 psi High Pressure Flex Lance Hose

### 2248D-05V33-TC

#### **15K8MM-TC**



#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Two spiral layers of maximum tensile steel wire

· TC Tough Cover offers improved abrasion resistance over the standard.

- · Cover: Polyamide
- · Standard Color: x3 Green

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

												Visit th	ne webpage
Part Number		Nominal I.D.			<b>M</b> a O.		Max. W Press	•	Mi Bend I	in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2248D-05V33-TC	8	-05	5/16	7.9	0.53	13.5	15,000	1,034	4.72	120	0.17	0.25	TX

#### 101TX - NPT Male



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	Diam F			
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm		
101TX-4-05-PL	8	-05	E /16	7.0	1/4" - 18	1.42	36	0.55	14	0.64	16		
101TX-6-05-PL	0	-05	5/16	7.9	3/8" - 18	1.48	38	0.62	16	0.64	16		
Carbon Steel, Zinc-pla	Carbon Steel, Zinc-plated												

#### 1AYTX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff . B	Allow.	H He	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYTX-8-05W	8	-05	5/16	7.9	3/4" - 16	2.83	72	1.53	39	1.06	27
Carbon Stool Zine ale	tod.										

### **MARNING**

# 1/4" - 13,200 psi High Pressure Tube Cleaning Hose

### 2380N-04V66

#### **13K6MM**



#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Two closed spiral layers and two open spiral layers of high tensile steel wire
- · Cover: Polyamide
- · Standard Color: x6 Yellow

#### **Temperature**

Temperature Range:
 -40°F to 158°F (-40°C to 70°C)

#### **Design Factor**

· 2.5

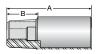
#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

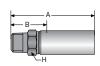
Part Number		Nom 1.1	ninal D.		<b>M</b> a O.		Max. Wo			in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2380N-04V66	6	-04	1/4	6.4	0.53	13.4	13,200	910	1.58	40	0.2	0.3	NX

#### 601NX - NPT Male - Prolance



Part Number			ninal D.		Thread Size	Overall	Length	Cutoff E	Allow.
	DN	Size	inch	mm		inch	mm	inch	mm
601NX-4-4	6	-04	1/4	6.4	1/4" - 18	1.56	40	1.35	34
Carbon Steel C - St	ainlacc	Stool							

#### 606NX - JIC 37° Female Flare



Part Number		Non I.I			Thread Size	Ove Lengt		Cutoff a	Allow.	H He		Max. Wo	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
606NX-4-4C	6	04	1/4	6.4	7/16" - 20	2.23	57	0.99	25	0.63	16	10 000	000
606NX-6-4C	0	-04	1/4	6.4	9/16" - 18	2.36	60	1.11	28	0.68	17	10,000	690
C - Stainless Steel													

#### 6AYNX - Type "M" Swivel - Female



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff B	Allow.	H Hex	
	DN Size inch mm					inch	mm	inch	mm	inch	mm
6AYNX-6-4C	6	-04	1/4	6.4	9/16" - 18	2.36	60	1.11	28	0.68	17
C - Stainless Steel											

#### **Accessories Part Numbers**

Support Grips	Heavy Duty Abrasion Cover	Transition Sleeve
MCGHS10-15	MHDC010	508-J-500-10

Technical details available in Section D.



D

# 5/16" - 15,000 psi High Pressure Tube Cleaning Hose

### 2380N-05V03W

#### **15K8MM**



#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Two closed spiral layers and two open spiral layers of high tensile steel wire
- · Cover: Polyamide
- · Standard Color: x3 Green

#### **Temperature**

• Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

Part Number	Nominal I.D.			Max. O.D.		Max. Working Pressure		Min. Bend Radius		We	ight	Fitting Series	
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2380N-05V03W	8	-05	5/16	7.9	0.62	15.8	15,000	1,034	3.54	90	0.24	0.35	KY

#### 101KY - NPT Male



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff a	Allow.	H Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
101KY-4-05	8	-05	5/16	7.9	1/4" - 18	2.70	69	1.42	36	0.51	13
101KY-6-05	0	-05	3/10	7.9	3/8" - 18	2.70	9	1.38	35	0.68	17
Carbon Steel, Zinc-pl	ated										

#### 1AYKY - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Lengt	Overall Cutoff Allow.		J Hex		
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYKY-8-05	8	-05	5/16	7.9	3/4" - 16	2.83	72	1.55	39	1.06	27
Carbon Steel, Zinc-pl	ated	C - Sta	inless St	eel							

#### **Accessories Part Numbers**

Support Grips	Heavy Duty Abrasion Cover	Transition Sleeve	Bend Restrictor	Hose Stop
MCGHS10-15	MHDC012	510-A-500-12	MBR012	AH-06S

Technical details available in Section D.



# 1/4" - 18,560 psi High Pressure Waterblast Hose

### 2388N-04V13W

#### **18K6MM**



#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Two closed spiral layers and two open spiral layers of high tensile steel wire
- · Cover: Polyurethane
- Standard Color: x3 Green

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

Part Number	Nominal I.D.				Max. O.D.		Max. Working Pressure		Min. Bend Radius		ight	Fitting Series	
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2388N-04V13W	6	-04	1/4	6.4	0.53	13.4	18,560	1,280	1.58	40	0.2	0.3	KY

#### 101KY - NPT Male



Part Number		Non 1.1			Thread Size	Ove Lengt		Cutoff Allow. B		w. H Hex		Max. Working Pressure	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
101KY-4-04	6	-04	1/4	6.4	1/4" - 18	2.22	56	1.14	29	0.39	10	15,000	1,034
Carbon Steel													

#### 1AYKY - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt				J He	×
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYKY-6-040	6	-04	1/4	6.4	9/16" - 18	2.26	57	1.19	30	0.75	19
C - Stainless Steel											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve
MHDC012	510-A-500-12

Technical details available in Section D.



### 1/2" - 15,950 psi Waterblast Hose

### 2388N-08V13

#### 15K13MM



#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Two closed spiral layers and two open spiral layers of high tensile steel wire
- · Cover: Polyurethane
- · Standard Color: x3 Green

#### Temperature

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Visit the webpage

Part Number	Nominal I.D.					Max. O.D.		Max. Working Pressure		Min. Bend Radius		ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2388N-08V13	12	-08	1/2	12.7	0.91	23.1	15,950	1,100	4.72	120	0.54	0.80	BS

#### 101BS - NPT Male



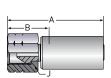
Part Number			minal .D.		Thread Size		Overall Length A		Cutoff Allow. B		X	Max. Working Pressure	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
101BS-8-08 101BS-8-08C	12	-08	1/2	12.7	1/2" - 14	3.66	93	1.56	40	0.87	22	15,000	1,034
Carbon Steel, Zinc-p	lated	C - All components Sta			inless Steel								

#### 1C9BS - Metric Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	J He	X.	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	
1C9BS-16-08C	12	-08	1/2	12.7	M 24 x 1.5	3.50	89	1.43	36	1.18	30	
C - All components Stainless Steel												

#### 1AYBS- Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff B		J He	x
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYBS-11-08	12	-08	1/2	12.7	1" - 12	3.43	87	1 77	45	1.25	32
1AYBS-11-08C	12	-08	1/2	12.7	1 - 12	3.43	0	1.77	2	1.23	52
Carbon Steel, Zinc-plated C - All components Stainless Steel											

### **MARNING**

# 1/8" - 30,000 psi Ultra High Pressure Flex Lance Hose

### 2440D-02V37-TC

### **30K3MM**

### Construction

- · Core Tube: Polyoxymethylene
- · Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x7 Gray

#### **Temperature**

Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

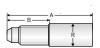
· DIN EN1829-2 compliant

· TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

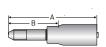
Part Number		Nominal I.D.				ax. D.	Max. W Press			in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440D-02V37-TC	3	-02	1/8	3.2	0.31	7.9	30,000	2,070	3.94	100	0.08	0.12	LX

#### 6YHLX - Waterblast Nozzle Male - Prolance



Part Number		Non I.	ninal D.		Thread Size	Overall	Length	Cutoff E	Allow.	Diam R	ieter R
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6YHLX-4-02-PL	3	-2	1/8	3.2	1/4 "- 28	2.06	52.2	1.15	29.2	.39	9.8
Carbon Stool Zing plated											

#### 1Y4LX - High Pressure Male



Part Number		Non 1.	ninal D.		Thread Size	Ove Lengt		Cutoff a				
	DN	Size	inch	mm		inch	mm	inch	mm			
1Y4LX-4-02	3	-2	1/8	3.2	1/4 "- 28 LH	2.47	63	1.57	40			
Carbon Steel, Zinc-plated												

#### 1AYLX - Type "M" Swivel - Female



Part Number	Nominal I.D. DN Size inch mm				Thread Size	Ove Lengt	h A	Cutoff a		J He			
	DN	Size	incn	mm		inch	mm	inch	mm	inch	mm		
1AYLX-6-02	3	-02	1/8	3.2	9/16" - 18	2.19	56	1.29	33	0.87	22		
Carbon Steel, Zinc-pl	Carbon Steel, Zinc-plated												

### WARNING

### 5/32" - 31,900 psi Ultra High Pressure Flex Lance Hose

### 2440D-025V37-TC





#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide

**Notes** 

· Standard Color: x7 - Gray

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

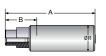
· DIN EN1829-2 compliant

### Visit the webpage

Part Number	Nominal I.D.					ax. D.	Max. W Press	U		in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440D-025V37-TC	4	-025	5/32	4	0.41	10.5	31,900	2,200	3.94	100	0.14	0.21	LX

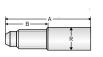
#### 6HYLX - Waterblast Nozzle Female - Prolance

 ${\boldsymbol \cdot}$  TC Tough Cover offers improved abrasion resistance over the standard.



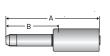
Part Number		Non I.I	ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	Diam R	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6HYLX-4-2AC-PL	4	-025	5/32	4.0	1/4" - 28 UNF	1.97	50	0.72	18	0.46	11.7
C - Stainless Steel											

#### **6YHLX - Waterblast Nozzle Male - Prolance**



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff . B	Allow.	Diam F	eter ?
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6YHLX-4-2AC-PL	1	-025	5/32	4.0	1/4" - 28 UNF	2.25	57	1 01	26	0.46	11.7
6YHLX-4-2AC-PL-LH	4	-025		4.0	1/4" - 28 UNF LH	2.25	37	1.01	20	0.40	11.7
C - Stainless Steel											

#### 6Y4LX - High Pressure Male



Part Number		Non 1.1	ninal D.		Thread Size	Ove Lengt		Cutoff a	
	DN	Size	inch	mm		inch	mm	inch	mm
6Y4LX-4-2AC	4	005	5/32	4.0	1/4 "- 28 LH	2.96	75	1.71	43
6Y4LX-6-2AC		-025	5/32	4.0	3/8" - 24 LH	3.40	86	2.16	55
C - Stainless Steel									

#### 6AYLX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	J He	ex
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6AYLX-6-2AC	4	-025	5/32	4.0	9/16" - 18	2.51	64	1.28	33	0.68	17
C - Stainless Steel											

#### **Accessories Part Numbers**





# 3/16" - 26,100 psi Ultra High Pressure Flex Lance Hose

### 2440D-03V32-TC

### **26K5MM**

#### Construction

- · Core Tube: Polyoxymethylene
- · Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

### **Notes**

· TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

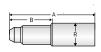
Part Number	Nominal I.D.				Ma O.	ax. D.	Max. W Press		Mi Bend I	in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440D-03V32-TC	5	-03	3/16	4.8	0.45	11.5	26,100	1,800	5.12	130	0.19	0.28	LX

#### 6HYLX - Waterblast Nozzle Female - Prolance



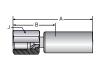
Part Number		Nominal I.D.		Thread Size		Overall Length A		Cutoff Allow. B		neter R	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6HYLX-4-3C-PL	_	00	0.40	4.0	1/4" - 28 UNF	1.94	49	0.72	18	0.49	12.5
6HYLX-6-3C-PL	5	-03	3/16	4.8	3/8" - 24 UNF	2.09	53	0.87	22	0.49	12.5
C - Stainless Steel											

#### 6YHLX - Waterblast Nozzle Male - Prolance



Part Number	Nominal I.D.		Thread Size				Diameter R				
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6YHLX-4-3C-PL					1/4" - 28 UNF	2.32	59	1.13	29		
6YHLX-4-3C-PL-LH	5	00	0/16	4.0	1/4" - 28 UNF LH	2.32	59	1.13	29	0.49	12.5
6YHLX-6-3C-PL	Э	-03	3/16	4.8	3/8" - 24 UNF	0.40	00	1.04	00	0.49	12.5
6YHLX-6-3C-PL-LH					3/8" - 24 UNF LH	2.46	63	1.24	32		
C - Stainless Steel											

#### 16YLX - High Pressure Female Swivel



Part Number	Nominal I.D.		Thread Size		Overall Length A		Allow.	J Hex			
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
16YLX-4-03C	5	-03	3/16	4.8	9/16" - 18 UNF	3.37	85	1.77	45	.87	22
C - Stainless Steel											

continued on next page



# 3/16" - 26,100 psi Ultra High Pressure Flex Lance Hose

2440D-03V32-TC

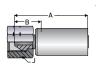
**26K5MM** 

#### 1Y4LX - High Pressure Male



Part Number		Nominal I.D.							Thread Size	Ove Lengt		Cutoff a	Allow.
	DN	Size	inch	mm		inch	mm	inch	mm				
1Y4LX-6-03C	_	00	0./10	4.0	3/8" - 24 UNF LH	3.90	99	2.25	57				
1Y4LX-9-03C	5	-03	3/16	4.8	9/16" - 18 UNF LH	4.25	108	3.10	78				
C - Stainless Steel													

#### 1AYLX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Overall Length A		ngth Cutoff Allow. B		J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYLX-6-03	5	-03	3/16	Λ Q	9/16" - 18	2.05	74.5	1 22	22.5	0.06	22
1AYLX-6-03C	3	-03	3/10	4.0	9/10 - 10	2.95	14.5	1.32	33.3	0.00	22
C - Stainless Steel											

### **Accessories Part Numbers**

Hose Stop	Crimp Sleeve	Spring Guard
AH-05S	508-J-500-10	MSG060

Technical details available in Section D.



### 1/4" - 23,780 psi Ultra High Pressure Flex Lance Hose

### 2440D-04V32-TC

### 23K6MM

### Construction

- · Core Tube: Polyoxymethylene
- · Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

#### Certifications

· DIN EN1829-2 compliant

2.5

#### **Notes**

· TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

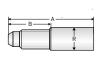
Part Number		Nominal I.D.		Max. O.D.		Max. Working Pressure		Min. Bend Radius		Weight		Fitting Series	
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440D-04V32-TC	6	-04	1/4	6.4	0.49	12.5	23,780	1,640	6.10	155	0.22	0.33	LX

#### 6HYLX - Waterblast Nozzle Female - Prolance



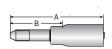
Part Number		Nominal I.D.				Thread Size	Overall Length A		Cutoff Allow. B		Diameter R	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	
6HYLX-6-4C-PL	6	-04	1/4	6.4	3/8" - 24 UNF	2.15	55	0.70	18	0.59	15	
C - Stainless Steel	•	•					•					

#### 6YHLX - Waterblast Nozzle Male - Prolance



Part Number		Nominal I.D.		Thread Size	Ove Lengt		Cutoff Allow. B		Diameter R		
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6YHLX-6-4C-PL	6	04	1 /4	6.4	3/8" - 24 UNF	2.60	66	1 40	26	0.50	15
6YHLX-6-4C-PL-LH	6	-04	1/4	6.4	3/8" - 24 UNF LH	2.60	66	1.42	36	0.59	15
C - Stainless Steel		·	·			·					

#### 1Y4LX - High Pressure Male



Part Number		Nominal I.D.		Thread Size	Over Length		Cutoff Allow. B		
	DN	Size	inch	mm		inch	mm	inch	mm
1Y4LX-6-04	6	-04	1/4	6.4	3/8" - 24 UNF LH	4.02	102	2.28	56
Carbon Steel, Zinc-pl	ated				,				

#### 1AYLX - Type "M" Swivel - Female



Part Number		Nom 1.1			Thread Size	Overall Length A		Cutoff a	Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYLX-6-04 1AYLX-6-04C	6	-04	1/4	6.4	9/16" - 18	3.11	79	1.34	34	0.87	22
Carbon Steel, Zinc-pl	ated	C - Stai	nless Ste	eel							

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Hose Stop
MHDC010	508-J-500-10	AH-05S

Technical details available in Section D.



D

### 5/16" - 21,750 psi Ultra High Pressure Flex Lance Hose

### 2440D-05V32-TC

### 21K8MM

#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### Temperature

• Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

#### . -

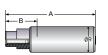
#### Notes

· TC Tough Cover offers improved abrasion resistance over the standard.

#### Visit the webpage

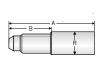
Part Number			ninal O.		Ma O.		Max. W Press	•	Mi Bend f	n. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440D-05V32-TC	8	-05	5/16	7.9	0.59	15.1	21,750	1,500	6.89	175	0.30	0.44	LX

#### **6HYLX - Waterblast Nozzle Female - Prolance**



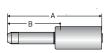
Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff Allow. B		Diameter R	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6HYLX-9-5C-PL	0	ΟE	E /16	7.0	9/16"-18 UNF	2.64	67	1 007	26	0.67	17
6HYLX-9-5C-PL-LH	8	-05	5/16	7.9	9/16"-18 UNF LH	2.83	72	1.037	20	0.67	17
C - Stainless Steel											

#### **6YHLX - Waterblast Nozzle Male - Prolance**



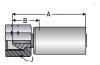
Part Number		Nominal I.D.			Thread Size	Ove Lengt		Cutoff B	Allow.	Diameter R	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6YHLX-9-5C-PL	8	-05	5/16	7.9	9/16"-18 UNF	3.11	79	1.51	38	0.67	17
6YHLX-9-5C-PL-LH	0	-05	3/10	1.9	9/16"-18 UNF LH	3.11	19	1.51	30	0.67	17
C - Stainless Steel											

#### **6Y2LX - Medium Pressure Male**



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff . B	Allow.
	DN	Size	inch	mm		inch	mm	inch	mm
6Y2LX-9-5C	8	-05	5/16	7.9	9/16" - 18 LH	4.15	105	2.36	60
C - Stainless Steel									

#### 6AYLX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size		Overall Length A		Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6AYLX-8-5C	8	-05	5/16	7.9	9/16" - 18 LH	2.95	75	1.25	32	1.00	25
C - Stainless Steel											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Pressure Containment Shield & Sleeves	Hose Stop
PVC-BLUE-012	510-A-500-12	MHBS012 412-400	AH-06S

Technical details available in Section D.



# 1/4" - 20,300 psi Ultra High Pressure Water Jetting Hose

### 2440N-04V32

### **20K6MM**

#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

 Temperature Range: -40°F to 158°F (-40°C to 70°C)

#### **Design Factor**

• 2.5

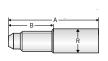
#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

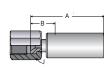
Part Number		Nom 1.1			Ma O.		Max. W Press	•		in. Radius	Wei	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440N-04V32	6	-04	1/4	6.4	0.51	13	20,300	1,400	6.1	155	0.21	0.31	LX

#### **6YHLX - Waterblast Nozzle Male - Prolance**



Part Number		Nom I.I			Thread Size	Ove Lengt		Cutoff E		Diam F	neter R
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6YHLX-6-4C-PL	6	-04	1/4	6.4	3/8" - 24 UNF	2.60	66	1.42	36	0.59	15
6YHLX-6-4C-PL-LH	b	-04	1/4	0.4	3/8" - 24 UNF LH	2.00	00	1.42	30	0.59	15
C - Stainless Steel											

#### 65YLX - Medium Pressure Female Swivel



Part Number			ninal D.		Thread Size	Over Lengt		Cutoff E	Allow.	J He	l ex	Max. W Press	•
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
65YLX-6-4C	6	-04	1/4	6.4	9/16" - 18 UNF	2.83	72	1.54	39	0.75	19	20,000	1,380
C - Stainless Steel													

### 6AYLX - Type "M" Swivel - Female



DN Size inch mm inch  6AYLX-6-4  6 -04 1/4 6.4 9/16" - 18 UNF 3.11				J Hex		
6   -04   1/4   6 4   9/16" - 18 UNF   3 11	inch mm	inch	mm	inch	mm	
6AYLX-6-4C	3.11 79	1.34	34	0.87	22	

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Spring Guard
PVC-BLUE-012	510-A-500-12	MSG060 508-J-500-10

Technical details available in Section D.



D

# H Appendix

### 3/8" - 20,300 psi Ultra High Pressure Water Jetting Hose

### 2440N-06V32

### 20K10MM

#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

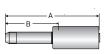
#### Certifications

· DIN EN1829-2 compliant

Visit the webpage

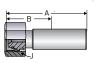
Part Number	Nominal I.D.			Ma O.		Max. Working Pressure		Min. Bend Radius		We	ight	Fitting Series	
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440N-06V32	10	-06	3/8	9.5	0.77	19.5	20,300	1,400	7	190	0.49	0.73	LX

#### 1Y2LX - Medium Pressure Male



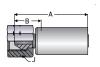
Part Number			ninal D.		Thread Size	Overall Length A		ch Cutoff Allow. B		Max. Working Pressure	
	DN	Size	inch	mm		inch	mm	inch	mm	psi	bar
1Y2LX-9-06C	10	-06	3/8	9.5	9/16" - 18	5.39	137	3.58	91	20,000	1,380
C - Stainless Steel											

#### 1C9LX - Metric Swivel - Female



Part Number		Non I.I	ninal D.		Thread Size	Ove Lengt		Cutoff E		J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1C9LX-12-06	10	-06	3/8	9.5	M20 X 1.5	3.00	76	1.18	30	1.81	46
Carbon Steel											

### 1AYLX - Type "M" Swivel - Female



Part Number		Nom I.I			Thread Size	Ove Lengt		Cutoff Allow. B		J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYLX-8-06C	10	-06	3/8	9.5	3/4"-16 UNF	3.10	79	1.32	34	1.060	27
C - Stainless Steel											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve
MHDC016	216-200-18

Technical details available in Section D.



# 1/2" - 20,300 psi Ultra High Pressure Water Jetting Hose



### 2440N-08V3x 20K13MM/ 20K13MMTJ



Built in abrasion resistance eliminates the need for an additional PVC sleeve and it lightens the hose by up to 16%.

#### Construction

- · Core Tube: Polyamide 12
- · Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide or TOUGHJACKET PU
- · Standard Color: x2 Blue

#### **Temperature**

Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

2.5

#### Certifications

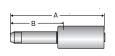
· DIN EN1829-2 compliant

· Transition Sleeve required on TOUGHJACKET hose assemblies.

#### Visit the webpage

Part Number		Nominal I.D.			Max. O.D.		Max. Working Pressure		Min. Bend Radius		Weight		Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440N-08V32	12	-08	1/2	12.7	0.89	22.7	20,300	1,400	8	200	0.63	0.94	LX
TOUGHJACKET													
2440N-08V30/12	12	-08	1/2	12.7	1.13	28.6	20,300	1,400	8	200	0.81	1.21	LX

#### **6Y2LX - Medium Pressure Male**



Part Number	Nominal I.D.				Thread Size	Overall	Overall Length A		Il Length Cutoff Allow. A B		Max. Working Pressure	
	DN	Size	inch	mm		inch	mm	inch	mm	psi	bar	
6Y2LX-9-8C	12	-08	1/2	12.7	9/16" - 18 LH	4.20	107	2.20	56	20.000	1,380	
6Y2LX-12-8C	12	-00	1/2	12.7	3/4" - 16 LH	4.13	105	2.08	53	20,000	1,300	
C - Stainless Steel												

#### 6AYLX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff E	Allow. 3	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6AYLX-11-8C	12	-08	1/2	12.7	1" - 12	3.53	90	1.50	38	1.25	32
C - Stainless Steel											

### 6C9LX- Metric Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff E	Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6C9LX-16-8C	12	-08	1/2	12.7	M24 X 1.5	3.48	88	1.44	37	1.26	32
C - Stainless Steel											

#### Accessories Part Numbers - 2440N-08V32

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips
PVC-BLUE-018	216-200-18	MCGHS20-30

Technical details available in Section D.

#### Accessories Part Numbers - 2440N-08V32/12

Transition Sleeve	Support Grips
P2529-85AL	MCGHS20-30

Technical details available in Section D.



### 3/4" - 14,500 psi Ultra High Pressure Water Jetting Hose

### 2440N-12V36

#### 14K20MM

#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x6 Yellow

#### Temperature

• Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

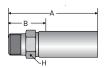
#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

Part Number		Nom 1.1	ninal D.			Max. O.D.		Max. Working Pressure		Min. Bend Radius		ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440N-12V36	20	-12	3/4	19.0	1.19	30.2	14,500	1,000	10	250	0.98	1.46	LX

#### 601LX - NPT Male



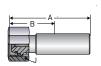
Part Number	ı	Non I.I			Thread Size		Overall Length A		Allow.	H Hex		Max. Working Pressure	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
601LX-12-12C	20	-12	3/4	19	3/4" - 14	4.75	121	2.10	53	1.38	35	10,000	690
C - Stainless Steel					•								

#### 606LX - JIC 37° Female Flare



Part Number		Nominal I.D.			Thread Size	Ove Lengt		Cutoff . B	Allow.	J Hex		Max. Working Pressure	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	psi	bar
606LX-16-12C	20	-12	3/4	19	1-5/16" - 12	4.45	113	2.02	51	1.50	38	10,000	690
C - Stainless Steel					•								

#### 6C9LX - Metric Swivel - Female



Part Number		Nom I.I	ninal D.		Thread Size	Ove Lengt		Cutoff . B	Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6C9LX-25-12C	20	-12	3/4	19	M 36 x 2	4.26	108	1.58	40	1.81	46
C - Stainless Steel											

### 6AYLX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6AYLX-16-12C	20	-12	3/4	19	1-5/16" - 12	4.15	105	1.52	39	1.50	38
C - Stainless Steel											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips
MHDC024	220-200-22	MCGHS30-40

Technical details available in Section D.



### 1" - 13,050 psi Ultra High Pressure Water Jetting Hose

### 2440N-16V36

#### 13K25MM



#### Construction

- · Core Tube: Polyamide 12
- · Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- Standard Color: x6 Yellow

#### **Temperature**

· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

Part Number	Nominal I.D.				Max. O.D.		Max. Working Pressure		g Min. Bend Radius		We	ght	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2440N-16V36	25	-16	1	25.4	1.46	37.2	13,050	900	12	300	1.34	2	LX

#### 601LX - NPT Male



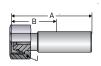
Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff Allow. B		H Hex	
	DN Size inch mm				inch	mm	inch	mm	inch	mm	
601LX-16-16C	25	-16	1	25.4	1"- 11-1/2	5.00	125	2.50	64	1.38	35
C - Stainless Steel											

#### 606LX - JIC 37° Female Flare



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	J Hex	
	DN Size inch mm					inch	mm	inch	mm	inch	mm
606LX-16-16C	25   -16   1   25.4				1-5/16" - 12	3.79	96	1.65	42	1.50	38
C - Stainless Steel											

#### 6C9LX - Metric Swivel - Female



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff a	Allow.	J Hex	
	DN Size inch mm					inch	mm	inch	mm	inch	mm
6C9LX-30-16C	25 -16 1 25.4				M 42 x 2	4.65	118	2.05	52	1.97	50
C - Stainless Steel											

#### 6AYLX - Type "M" Swivel - Female



Part Number	Nominal I.D. DN Size inch mm				Thread Size	Ove Lengt inch		Cutoff Allow. B inch mm		J He inch	ex mm
6AYLX-16-16C	25	-16	1	25.4	1-5/16" - 12	4.45	113	2.02	51	1.50	38
C - Stainless Steel											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips
MHDC026	520-A-500-26	MCGHS30-40

Technical details available in Section D.



### 5/32" - 43,645 psi Ultra High Pressure Flex Lance Hose

### 2448D-025V35-TC

### **43K4MM**



#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Four spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x5 Orange

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

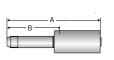
#### **Notes**

· TC Tough Cover offers improved abrasion resistance over the standard.

Visit the webpage

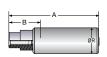
Part Number		Nominal I.D.				ax. D.	Max. Working Pressure		Min. Bend Radius		We	ght	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2448D-025V35-TC	4	-025	5/32	4	0.39	9.9	43,645	3,010	4.72	120	0.15	0.22	LX

#### 6Y4LX - High Pressure Male



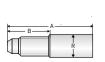
Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff . B	
	DN	Size	inch	mm		inch	mm	inch	mm
6Y4LX-4-2AC	4	025	E /22	4.0	1/4 "- 28 LH	2.96	75	1.71	43
6Y4LX-6-2AC	4	-025	5/32 4.0	3/8" - 24 LH	3.40	86	2.16	55	
C - Stainless Steel									

#### 6HYLX - Waterblast Nozzle Female - Prolance



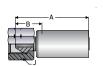
Part Number		Non I.I	ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	Diam R	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6HYLX-4-2AC-PL	4	-025	5/32	4.0	1/4" - 28 UNF	1.97	50	0.72	18	0.51	13
C - Stainless Steel											

#### **6YHLX - Waterblast Nozzle Male - Prolance**



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff B	Allow.	-	ench lat
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6YHLX-4-2AC-PL	4	025	5/32	4.0	1/4" - 28 UNF	2.25	57	1 01	26	0.50	13
6YHLX-4-2AC-PL-LH	4	-025	3/32	4.0	1/4" - 28 UNF LH	2.25	37	1.01	20	0.50	13
6YHLX-6-2AC-PL-LH	4	-025	5/32	4.0	3/8"-24 UNF LH	2.44	62	1.20	30	0.37	9.5
C - Stainless Steel											

#### 6AYLX - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff A	Allow.	J He	Χ
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6AYLX-6-2AC	4	-025	5/32	4.0	9/16" - 18	2.51	64	1.28	33	0.68	17
C - Stainless Steel											

#### **Accessories Part Numbers**



Technical details available in Section D.



# 3/16" - 36,230 psi Ultra High Pressure Waterblast Hose

### 2640D-03V37

### **36K5MM**



- · Core Tube: Polyoxymethylene
- · Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- Standard Color: x7 Gray

#### **Temperature**

· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

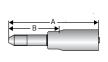
#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

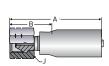
Part Number		Nom 1.1	ninal D.		Ma O.	ax. D.	Max. W Press	•	M Bend I	in. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2640D-03V37	5	-03	3/16	4.8	0.51	12.9	36,230	2,500	6.89	175	0.28	0.41	2X

#### 1Y42X - High Pressure Tube Nipple



Part Number		Non I.	ninal D.		Thread Size	Ove Lengt		Cutoff B	
	DN	Size	inch	mm		inch	mm	inch	mm
1Y42X-4-03C					1/4 "- 28 LH				
1Y42X-6-03					3/8" - 24 LH	4.45	113	2.48	63
1Y42X-6-03C	5	-03	3/16	4.8	3/0 - 24 LH	4.45	113	2.40	03
1Y42X-9-03					0/16" 1011				
1Y42X-9-03C					9/16" - 18 LH				
Steel and Stainless St	teel	C - Sta	ainless S	teel					

#### 1AY2X - Type "M" Female Swivel



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff . B	Allow.	J He	X
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AY2X-6-03	5	-03	3/16	10	9/16" - 18	2 50	91	1.50	38	0.87	22
1AY2X-6-03C	Э	-03	3/10	4.0	9/10 - 10	3.30	91	1.50	30	0.67	
Steel & Carbon Steel, Zinc-plated C - Stainless Steel											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips	Hose Stop
MHDC012	510-A-500-12	MCGHS10-15	AH-05S

Technical details available in Section D.



D

# 1/2" - 26,100 psi Ultra High Pressure Waterblast Hose

### 2640N-08V32

#### 26K13MM



#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

• Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

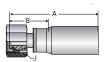
#### Certifications

· DIN EN1829-2 compliant

Visit the webpage

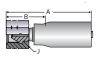
Part Number		Nom 1.1	ninal D.		Ma O.		Max. Working Pressure		Mi Bend f	n. Radius	We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2640N-08V32	12	-08	1/2	12.7	0.96	24.5	26,100	1,800	11.42	290	0.92	1.37	JX

#### 1C9JX - Metric Swivel - Female



Part Number	Nominal I.D. DN Size inch mm				Thread Size	Ove Lengt		Cutoff . B	Allow.	J Hex		
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm	
1C9JX-16-08W	12	-08	1/2	12.7	M 24 x 1.5	3.78	96	1.54	39	1.26	32	
Nipple - Stainless Steel Shell - Carbon Steel. Zinc-plated												

#### 1AYJX - Type "M" Female Swivel



Part Number			ninal D.		Thread Size	Ove Lengt		Cutoff a	Allow.	J He	x
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYJX-11-08C	12	-08	1/2	12.7	1" - 12UNF	3.39	86	1.14	29	1.26	32
Ninnle - Stainless Steel											-

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips
PVC-BLUE-024	220-200-22	MCGHS20-30

Technical details available in Section D.



## 3/4" - 20,300 psi Ultra High Pressure Waterblast Hose

### 2640N-12V32

### 20K20MM / 20K20MMTJ



#### Construction

- · Core Tube: Polyamide 12
- · Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide or TOUGHJACKET PU
- Standard Color: x2 Blue

#### **Temperature**

Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

2.5

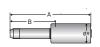
#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

Part Number		Nom 1.1			Ma O.		Max. W Press	•	Mi Bend f		We	ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2640N-12V32	20	-12	3/4	19	1.30	33.0	20,300	1,400	13.78	350	1.45	2.16	5X
TOUGHJACKET													
2640N-12V32/12	20	-12	3/4	19	1.46	37.0	20,300	1,400	13.78	350	1.61	2.40	JX

#### **6Y25X - Medium Pressure Tube Nipple**



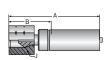
Part Number	Nominal I.D.				Ove Lengt		Cutoff . B	Cutoff Allow. Diameter B R			Max. Working Pressure		
	DN	Size	inch	mm	inch	mm	inch	mm	inch	mm	psi bar		
6Y25X-16-12C-SL	20	-12	3/4	19	4.83	123	2.73	69	1.69	43	20,000	1,380	
C - Stainless Steel													

#### 6C95X - Metric Swivel - Female



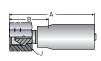
Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff Allow. B		H Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6C95X-25-12	20	-12	3/4	19	M 36 x 2	4.37	111	1.60	41	1.81	46
Nipple and shell - Stainless Steel Nut - Carbon Steel, Zinc-plated											

#### 6AY5X - Type "M" Female Swivel



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff Allow. B		J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
6AY5X-16-12C	20	-12	3/4	19	1-5/16"- 12	4.35	110	1.60	41	1.50	38
C - Stainless Steel											

#### 1AYJX - Type "M" Female Swivel



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff Allow. B		J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYJX-16-12C	20	-12	3/4	19	1-5/16" -12	4.09	104	1.60	41	1.61	41
C - Stainless Steel											

#### Accessories Part Numbers - 2640N-12V32

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips
PVC-BLUE-024	220-200-22	MCGHS30-40

Technical details available in Section D.	

#### Accessories Part Numbers - 2640N-12V32/12

Transition Sleeve	
P2542-80	

Technical details available in Section D.



# 3/4" - 20,300 psi Ultra High Pressure Waterblast Hose

### 2648N-12V32



#### Construction

- · Core Tube: Polyamide 12
- · Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

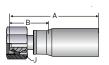
#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

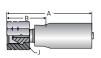
Part Number	Nominal I.D.				Max. O.D.		Max. Working Pressure		Min. Bend Radius		Weight		Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2648N-12V32	20	-12	3/4	19	1.33	33.7	23,200	1,600	13.78	350	1.53	2.28	JX

#### 1C9JX - Metric Swivel - Female



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff . B	Allow.	J H€	ex
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1C9JX-25-12C	20	-12	3/4	19	M 36 x 2	4.25	108	1.93	49	1.81	46
C - Stainless Steel											

#### 1AYJX - Type "M" Female Swivel



Part Number	Nominal I.D.			Thread Size	Ove Lengt		Cutoff a	Allow.	J He	×	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYJX-16-12C	20	-12	3/4	19	1-5/16" -12	4.09	104	1.60	41	1.61	41
C - Stainless Steel											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips	Cover Transition Sleeve
MHDC026	520-A-500-26	MCGHS30-40	P2542-80

Technical details available in Section D.



### 1" - 21,750 psi Ultra High Pressure Waterblast Hose

### 2648N-16V32

### 21K25MM



#### Construction

- · Core Tube: Polyamide 12
- Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide
- · Standard Color: x2 Blue

#### **Temperature**

 Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.5

#### Certifications

· DIN EN1829-2 compliant

#### Visit the webpage

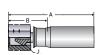
Part Number	Nominal I.D.					Max. O.D.		Max. Working Pressure		Min. Bend Radius		ight	Fitting Series
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2648N-16V32	25	-16	11	25.4	1.61	40.8	21,750	1,500	15.75	400	2.08	3.10	CX

#### 1C9CX - Metric Swivel - Female



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff . B	Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1C9CX-30-16W	25	-16	1	25.4	M 42 x 2	4.76	121	2.17	55	2.17	55
Ninnle - Stainless Steel Shell - Carbon Steel Zinc-plated											

#### 1AYCX - Type "M" Female Swivel



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff Allow. B		J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AYCX-16-16	25	-16	1	25.4	1-5/16" - 12	5.75	146	2.84	72	1.61	41
Nipple - Stainless Steel Nut & Shell - Carbon Steel, Zinc-plated											

#### **Accessories Part Numbers**

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips
MHDC032	532-500	MCG003SS

Technical details available in Section D.



### 3/16" - 40,600 psi Ultra High Pressure Waterblast Hose



# 2740D-03V3x

# **40K5MM/40K5MMTJ**

#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide or TOUGHJACKET PU
- · Standard Color: x5 Orange

#### **Temperature**

Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

2.5

Built in abrasion resistance eliminates the need for an additional PVC sleeve and it lightens the hose by up to 16%.

#### Certifications

· DIN EN1829-2 compliant

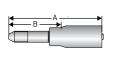
#### **Notes**

· Transition Sleeve required on TOUGHJACKET hose assemblies.

Visit the webpage

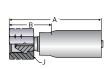
Part Number	Nominal I.D.			Max. Max. Wo					Weight		Fitting Series		
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2740D-03V35	5	-03	3/16	4.8	0.52	13.3	40,600	2,800	7.87	200	0.32	0.47	2X
TOUGHJACKET													
2740D-03V34/15	5	-03	3/16	4.8	0.68	17.3	40,600	2,800	7.87	200	0.39	0.58	2X

#### 1Y42X - High Pressure Tube Nipple



Part Number	Nominal I.D.				Thread Size	Ove Lengt			itoff Allow. B	
	DN	Size	inch	mm		inch	mm	inch	mm	
1Y42X-4-03C					1/4 "- 28 LH					
1Y42X-6-03	5	-03	3/16	4.8	3/8" - 24 LH	4.45	113	2.48	63	
1Y42X-6-03C	5	-03	3/10	4.0	3/0 - 24 LN	4.45	113	2.40	03	
1Y42X-9-03					0/16" 10111					
1Y42X-9-03C					9/16" - 18 LH					
Steel and Stainless S	teel	C - Sta	ainless S	teel						

#### 1AY2X - Type "M" Female Swivel



Part Number	Nominal I.D.				Thread Size	Ove Lengt		Cutoff a	Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AY2X-6-03 1AY2X-6-03C	5	-03	3/16	4.8	9/16" - 18	3.58	91	1.50	38	0.87	22

#### Accessories Part Numbers - 2740D-03V35

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips	Bend Stiffener			
PVC-ORANGE -012	KL-2841-03	MCGHS10-15	M55STIF4 M55STIF6			
Bend Restrictor	Hose Stop	Pressure Containment Shield & Sleeve				
MBR013-BLK 412-400	AH-05S	MHBS012 412-400				

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Technical	uetaits	available	m	Section	υ.

#### Accessories Part Numbers - 2740D-03V34/15

Transition Sleeve	Support Grips
KL-2841	MCGHS15-20

Technical details available in Section D.

### WARNING

## 5/16" - 36,230 psi Ultra High Pressure Waterblast Hose



### 2740D-05V34/17

### **36K8MMTJ**

### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Eight spiral layers of maximum tensile steel wire
- Cover: TOUGHJACKET PU
- · Standard Color: x7 Gray

#### **Temperature**

Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

• 2.5

### Certifications

· DIN EN1829-2 compliant

Built in abrasion resistance eliminates the need for an additional PVC sleeve

and it lightens the hose by up to 16%.

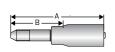
#### **Notes**

· Transition Sleeve required on TOUGHJACKET hose assemblies.

Visit the webpage

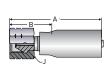
Part Number	Nominal I.D.					Max. Working Min. Pressure Bend Radius			We	ight	Fitting Series		
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
TOUGHJACKET													
2740D-05V34/17	8	-05	5/16	7.8	0.84	21.3	36,230	2,500	7.87	200	0.63	0.94	2X

#### 1Y42X - High Pressure Tube Nipple



Part Number	Nominal I.D.				Thread Size	Overall L A	ength	Cutoff A B	llow.
	DN	Size	inch	mm		inch	mm	inch	mm
1Y42X-9-05 1Y42X-9-05C	8	-05	5/16	7.8	9/16" - 18 UNF LH	4.83	123	2.83	72
Steel and Stainless Steel C - Stainless Steel									

#### 1AY2X - Type "M" Female Swivel



Part Number	Nominal I.D.			Thread Size	Ove Lengt		Cutoff B		H	J ex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AY2X-8-05-SA					3/4" - 16					1	25
1AY2X-10-05-SA	8	-05	5/16	7.8	7/8" - 14	3.58	91	1.5	38	1.25	32
1AY2X-13-05-SA					1-1/8"-12					1.38	35
Steel and Stainless Stee	el										

#### **Accessories Part Numbers**

Support Grips	Transition Sleeve
MCGHS10-15	KL-2841

Technical details available in Section D.



# 3/16" - 58,000 psi Ultra High Pressure Waterblast Hose



### 2840D-03V3x **58K5MM/58K5MMTJ**





Built in abrasion resistance eliminates the need for an additional PVC sleeve and it lightens the hose by up to 16%.

#### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide or TOUGHJACKET PU
- · Standard Color: x4 Red, x5 Orange

#### **Temperature**

· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.1

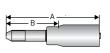
#### **Notes**

· Transition Sleeve required on TOUGHJACKET hose assemblies.

#### Visit the webpage

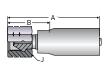
Part Number	Nominal I.D.			Ma O.		Max. Working Pressure		Min. Bend Radius		Weight		Fitting Series	
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
2840D-03V34	5	-03	3/16	4.8	0.59	15	58,000	4,000	7.87	200	0.43	0.63	2X
TOUGHJACKET													
2840D-03V36/14	5	-03	3/16	4.8	0.75	19.1	58,000	4,000	7.87	200	0.50	0.75	2X

#### 1Y42X - High Pressure Tube Nipple



Part Number	Nominal I.D.			Thread Size	Ove Lengt		Cutoff Allow. B		
	DN	Size	inch	mm		inch	mm	inch	mm
1Y42X-4-03C					1/4 "- 28 LH	4.45	113	2.48	63
1Y42X-6-03				3/8" - 24 LH	4.45	113	2.48	63	
1Y42X-6-03C	5	-03	3/16	4.8	3/0 - 24 LIT	4.43	113	2.40	03
1Y42X-9-03					9/16" - 18 LH	4.45	113	2.48	63
1Y42X-9-03C					9/10 - 10 LH	4.45	113	2.40	03
Steel and Stainless St									

#### 1AY2X - Type "M" Swivel - Female



Part Number			ninal D.		Thread Size	Overall Length A		Cutoff Allow. B		J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AY2X-6-03	5	-03	3/16	4.0	9/16" - 18	2 50	91	1.50	38	0.87	22
1AY2X-6-03C	] 3			4.0	9/10 - 10	3.58	91	1.50	30	0.67	
C - Stainless Steel											

#### Accessories Part Numbers - 2840D-03V34

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips	Bend Stiffener						
MHDC012	510-A-500-12	MCGHS10-15	M55STIF4 M55STIF6						
Bend Restrictor	Hose Stop	Pressure Containment Shield & Sleeves							
MBR013-BLK HPF-6	AH-06S	MHBS012 412-400							
Technical details available in Section D.									

Technical details available	in Section D.

Transition Sleeve	Support Grips
KL-2841-03	MCGHS15-20

Accessories Part Numbers - 2840D-03V36/14

### WARNING

## 5/16" - 43,645 psi Ultra High Pressure Waterblast Hose



### PFX30-05/PFX30-05-TJ

### 43K8MM/43K8MMTJ

### Construction

- · Core Tube: Polyoxymethylene
- Pressure Reinforcement: Six spiral layers of maximum tensile steel wire
- · Cover: Polyamide or TOUGHJACKET PU
- · Standard Color: x5 Orange

**Temperature** 



· Temperature Range: 14°F to 158°F (-10°C to 70°C)

#### **Design Factor**

· 2.3

#### Certifications

· DIN EN1829-2 compliant

Built in abrasion resistance eliminates the need for an additional PVC sleeve

and it lightens the hose by up to 16%.

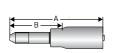
#### **Notes**

· Transition Sleeve required on TOUGHJACKET hose assemblies.

#### Visit the webpage

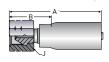
Part Number	Nominal I.D.			Ma O.		Max. Working Pressure		Min. Bend Radius		Weight		Fitting Series	
	DN	Size	inch	mm	inch	mm	psi	bar	inch	mm	lbs./ft.	kg/mtr	
PFX30-05	8	-05	5/16	7.9	.736	18.7	43,645	3,010	9	230	0.64	0.96	2X
TOUGHJACKET													
PFX30-05-TJ	8	-05	5/16	7.9	.894	22.7	43,645	3,010	9	230	0.75	110	2X

#### 1Y42X - High Pressure Tube Nipple



Part Number		Nominal I.D.			Thread Size	Ove Lengt		Cutoff B	
	DN	Size	inch	mm		inch	mm	inch	mm
1Y42X-6-05				7.9	3/8" - 24 UNF LH	4.48	114	2.48	63
1Y42X-9-05 1Y42X-9-05C	8	-05	5/16		9/16" - 18 UNF LH	4.84	123	2.84	72
Steel and Stainless Steel C - Stainless Steel			teel	•	•				

#### 1AY2X - Type "M" Female Swivel



Part Number		Nominal I.D.			Thread Size		Overall Length A		Allow.	J Hex	
	DN	Size	inch	mm		inch	mm	inch	mm	inch	mm
1AY2X-8-05-SA					3/4" - 16 UNF					1	25
1AY2X-10-05-SA	8	-05	5/16	7.9	7/8" - 14 UNF	3.58	91	1.5	38	1.25	32
1AY2X-13-05-SA					1-1/8"-12					1.38	35
Nipple - Stainless Steel Nut & Shell - Carbon Steel Zinc-plated											

#### **Accessories Part Numbers - PFX30-05**

Heavy Duty Abrasion Cover	Transition Sleeve	Support Grips	Pressure Containment Shield & Sleeves
PVC-ORANGE -016	KL-2841	MCGHS15-20	MHBS016 412-400-16

Technical details available in Section D.

#### Accessories Part Numbers - PFX30-05-TJ

Transition Sleeve	Support Grips
KL-2841	MCGHS20-30

Technical details available in Section D.







